



Two years collaboration

SUMMARY

1. Synergy overview
2. Managing daily activity
3. Optimizing the Store Service
4. Analyzing what determines production to function correctly
5. Reduce serial change time
6. Improve the accuracy of the production data : The Precision Campaign
7. Deploy the culture of continuous improvement
8. Results
9. Contacts



1. Synergy Overview

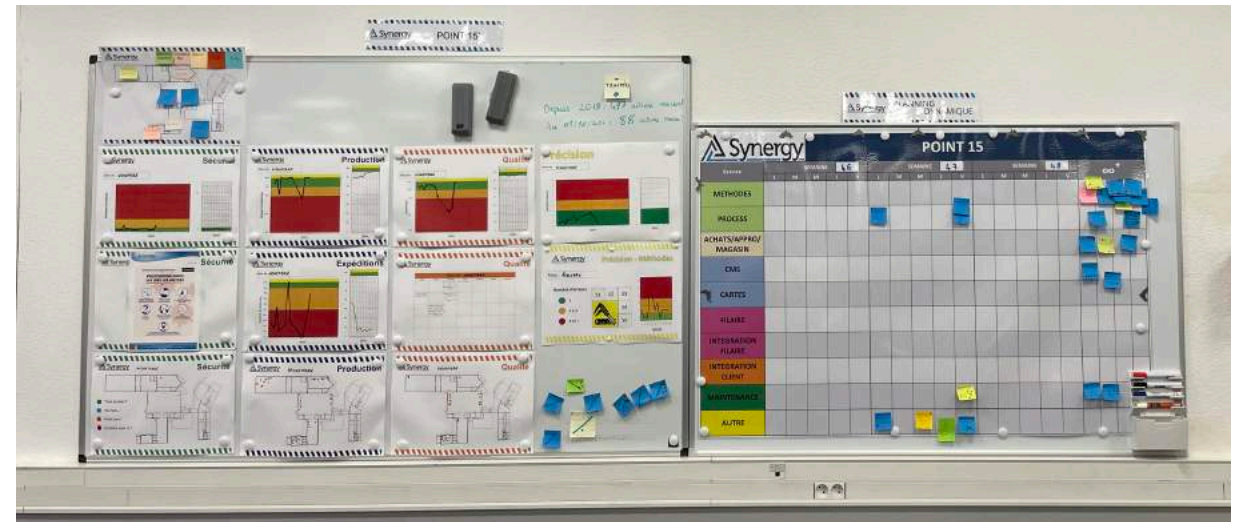
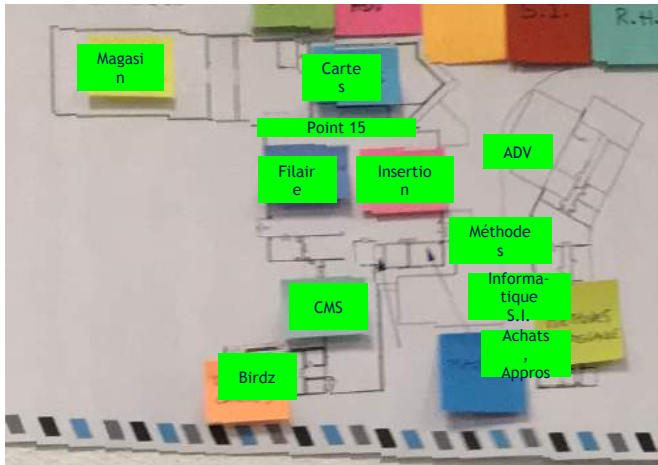
- ▶ SYNERGY is a major player in industrial subcontracting and administrative subcontracting in the medical, IT, IOT (interconnection of objects), security and special machinery manufacturing sectors.
- ▶ Established in Gironde in 1982, SYNERGY was transformed into SCOP SA with variable capital in 2015.
- ▶ SYNERGY SCOP SA, Adapted Enterprise, now employs nearly 180 people, 55% of whom are disabled workers.



2. Managing daily activity

Expectations :

- ▶ Managing daily activity based on evidence and data
- ▶ Address issues highlighted by employees
- ▶ Imbed in teams the principles of continuous improvement

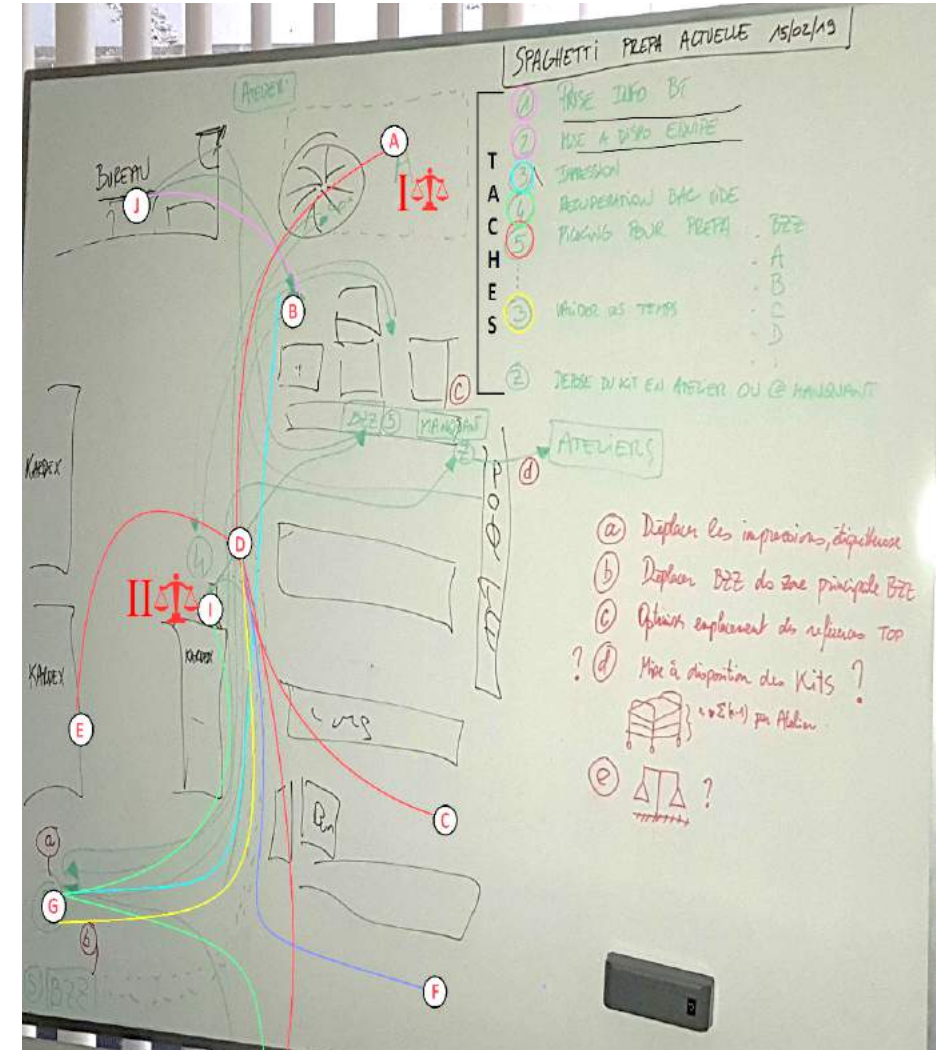
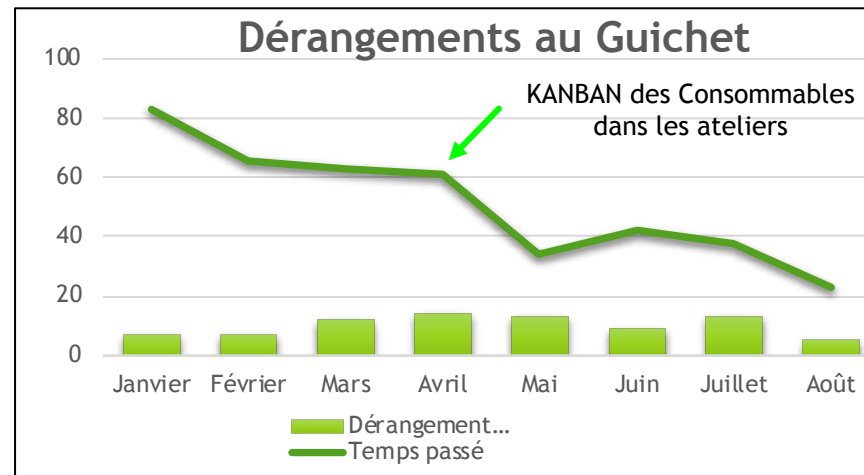


3. Optimizing the Store service

Expectations :

- Improve the control of material flows
- Improve the control of information flows related to key subjects
- Reduce losses and costs related to quality rejects
- Improve the quality of product sold to the customer

Synthèse d'étude ABC VS FMR			
	A	B	C
F	652		3994
M			
R	1176		7491



4. Analyzing the Industrialization process

Expectations :

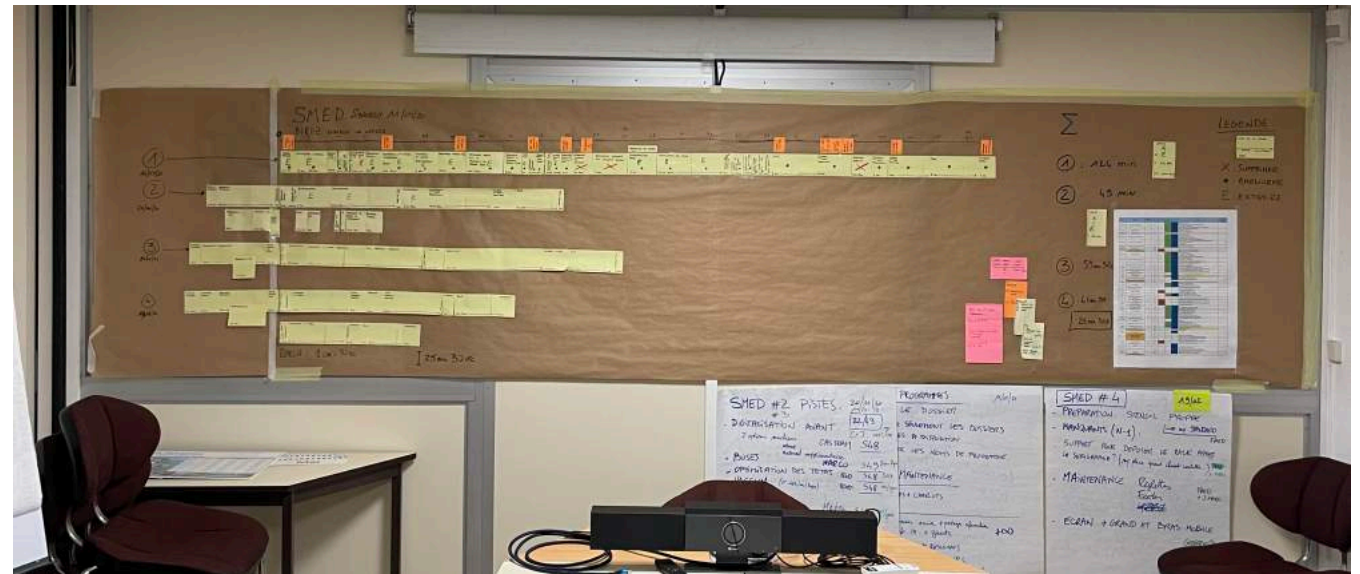
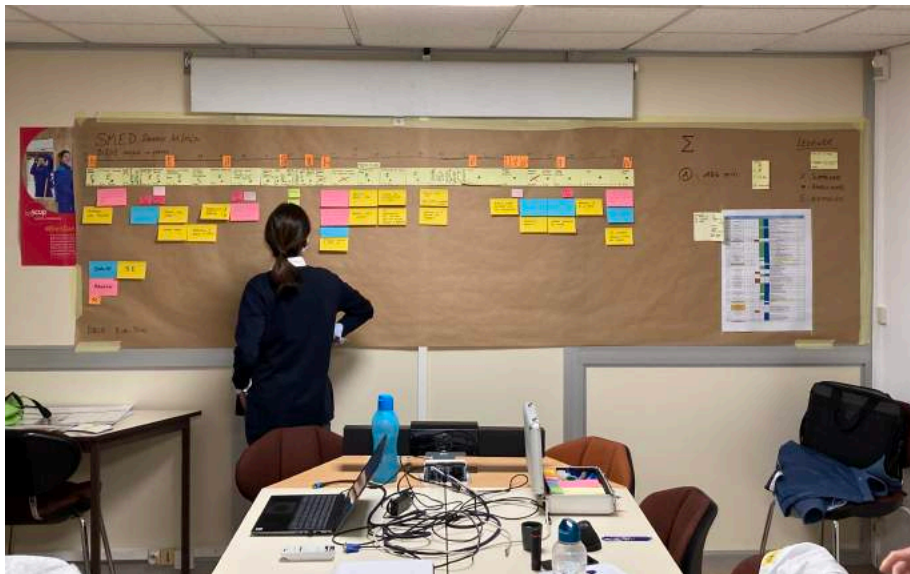
- ▶ Improve the level of control of the production process as a whole and specifically on the upstream phases of technical production
- ▶ Enabling teams to work better together toward a shared vision
- ▶ Strengthen relationships within teams, with each other and with the rest of the organization



5. Reducing serial change time

Expectations :

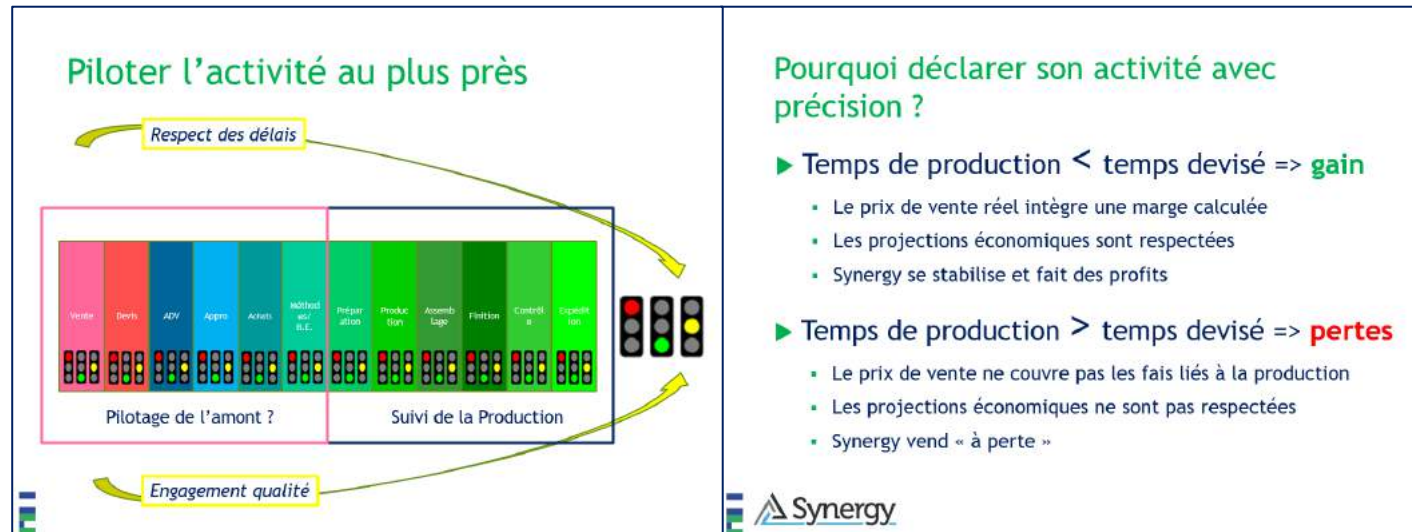
- ▶ Reduce serial change time ;
- ▶ Determine the elements necessary for "Right first time"



6. The Precision Campaign

Expectations :

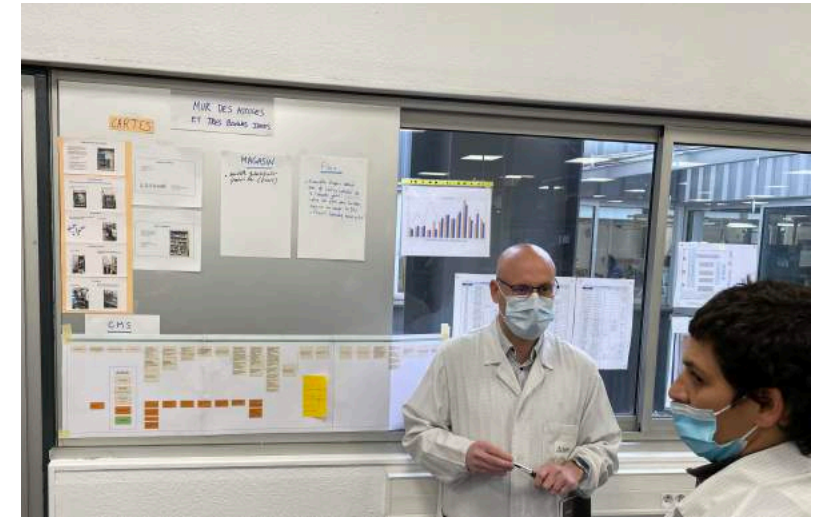
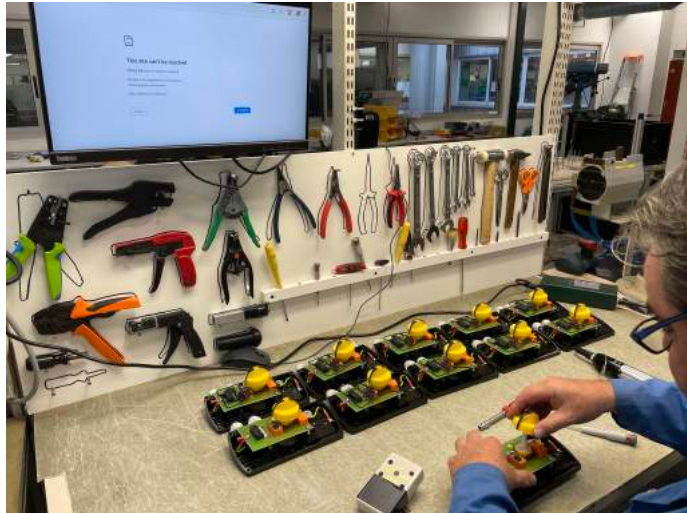
- ▶ Improve and stabilize your process performance
- ▶ Perfect the management of your processes
- ▶ Reduce operational quality defects



7. Deploy the culture of Continuous Improvement

Expectations :

- ▶ Improve and stabilize your performance
- ▶ Reduce the cost of poor operational quality
- ▶ Deploy the culture of Continuous Improvement within teams



8. Results

- ▶ Synergy has more than doubled its production in 5 years.
- ▶ Synergy has achieved this with only a 30% increase in its workforce
- ▶ Synergy aims to become a mid-sized company in the coming years
- ▶ Synergy, ISO 9001 certified, aims for certifications :
 - ▶ Medical devices - EN 13485. Target 2022 ;
 - ▶ Aeronautics - EN 9100. Target 2023/2024.



9. Contacts



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